



CRESSWELL

STORAGE SYSTEMS

Racking Installation Manual

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Before installation



Cresswell racking must be installed by trained and experienced personnel. Please read this manual before starting any installation.

1. Make sure to have thoroughly reviewed the latest approved layout drawing before starting the installation.
2. Count all material received and compare it with the BOM (Bill of Material), bill of lading or drawing. If any components or hardware are missing, contact your sales representative immediately.
3. Check for any damaged components. If necessary, advise your sales representative and make sure the part is replaced before the end of the installation.
4. Make a final check for any obstructions to the installation (building column, duct, light fixture, piping,...) that are not shown on the latest layout drawing. If necessary, ask your sales representative to alert the owner and the certified engineer about the issue.
5. The slab should be level to ensure a plumb rack installation. Check if the anchors can be installed as per the layout drawing (drain, concrete cracks, etc.) The slab is the owner's responsibility. (Load capacity, built-in heat pipe positioning, etc.)

For any technical assistance: (800) 363-8330

Frame installation

Unless specified elsewhere on the layout drawing, the bottom of the 1st diagonal bracing must face the aisle.

Unless specified elsewhere on the layout drawing, (2) ½" x 4 ½" mechanical anchors are required per frame. Make sure you have a minimum embedment of 2 ¼"* and that the anchors are placed diagonally across from each other.

First drill a hole of the same diameter as the anchor, at least ½" deeper than the projected anchor embedment. Then clean the hole and make sure the recommended torque is respected as per the table below.

Shims must be the same size as the base plate.

Base plates with side holes requires 5/8" diameter mechanical or chemical anchor.

Recommended torque

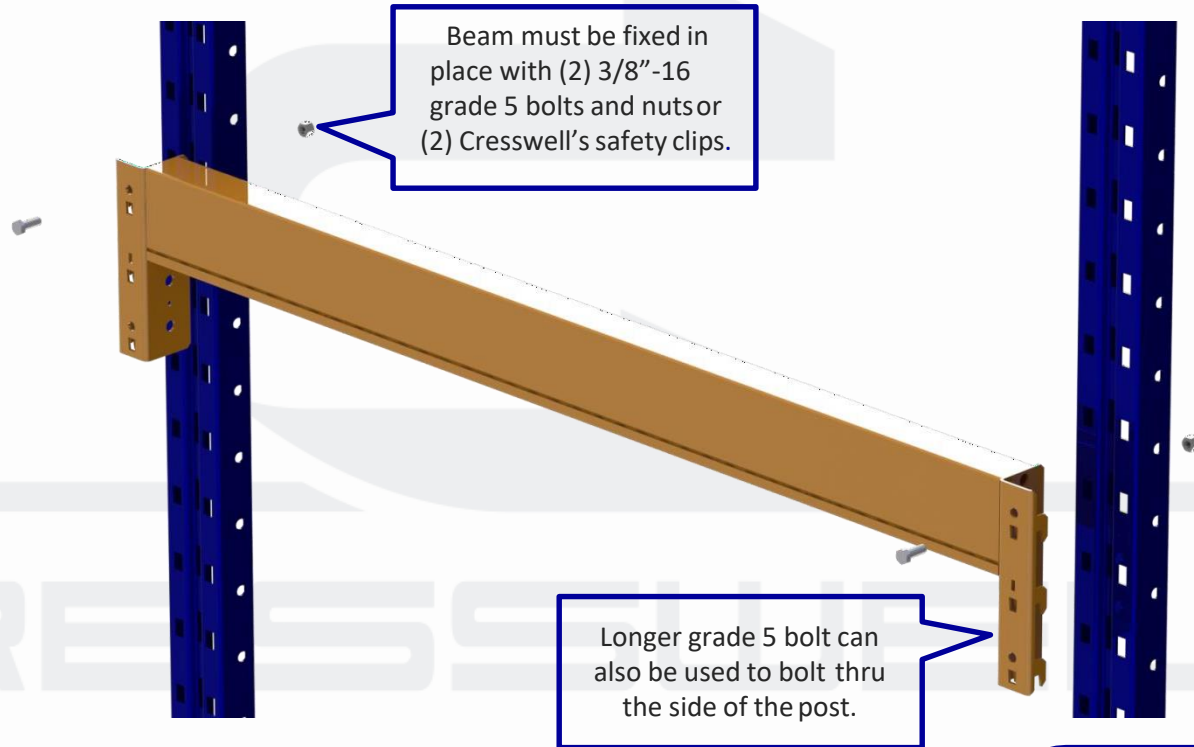
Anchor	1/2"	40 ft-lb*
Anchor	5/8"	80 ft-lb*

[*Dewalt Power-Stud + SD1 - TECHNICAL GUIDE – Mechanical Anchors ©2018 DEWALT – REV. C](#)



Frame must be plumb on both sides : ½" for every 10' of height.

Beam installation



Beam fixation hardware may differ. The latest layout drawing takes precedence over this manual.



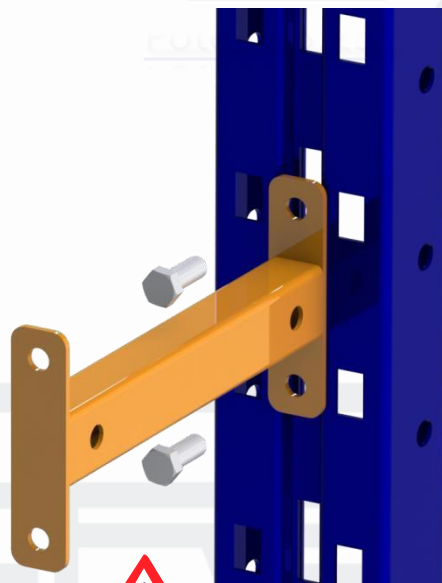
Beam must be plumb horizontally : $L/500$
(L= Length of beam)

Recommended torque

Bolt	3/8"-16 grade 5	30 ft-lb
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Row spacer installation

3.25" Post

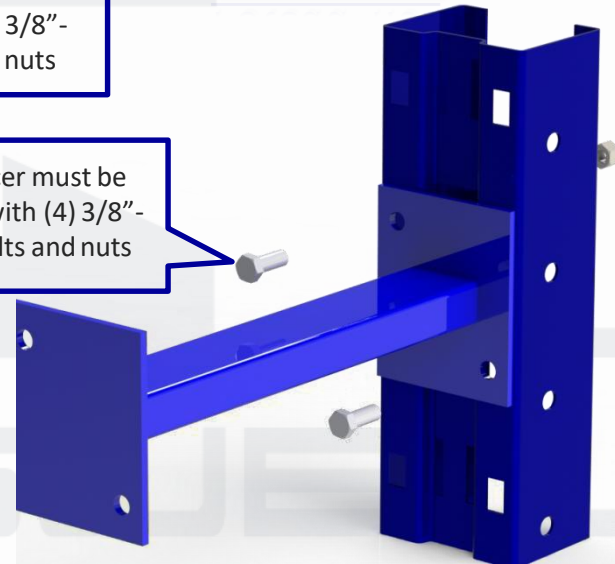


The spacing between row spacers must be less than 10'. Row spacers should be aligned with frame bracings (horizontal for welded frame, diagonal intersection for bolted frames)

3.25" row spacer must be fixed in place with (4) 3/8"-16 grade 5 bolts and nuts

4.0" row spacer must be fixed in place with (4) 3/8"-16 grade 5 bolts and nuts

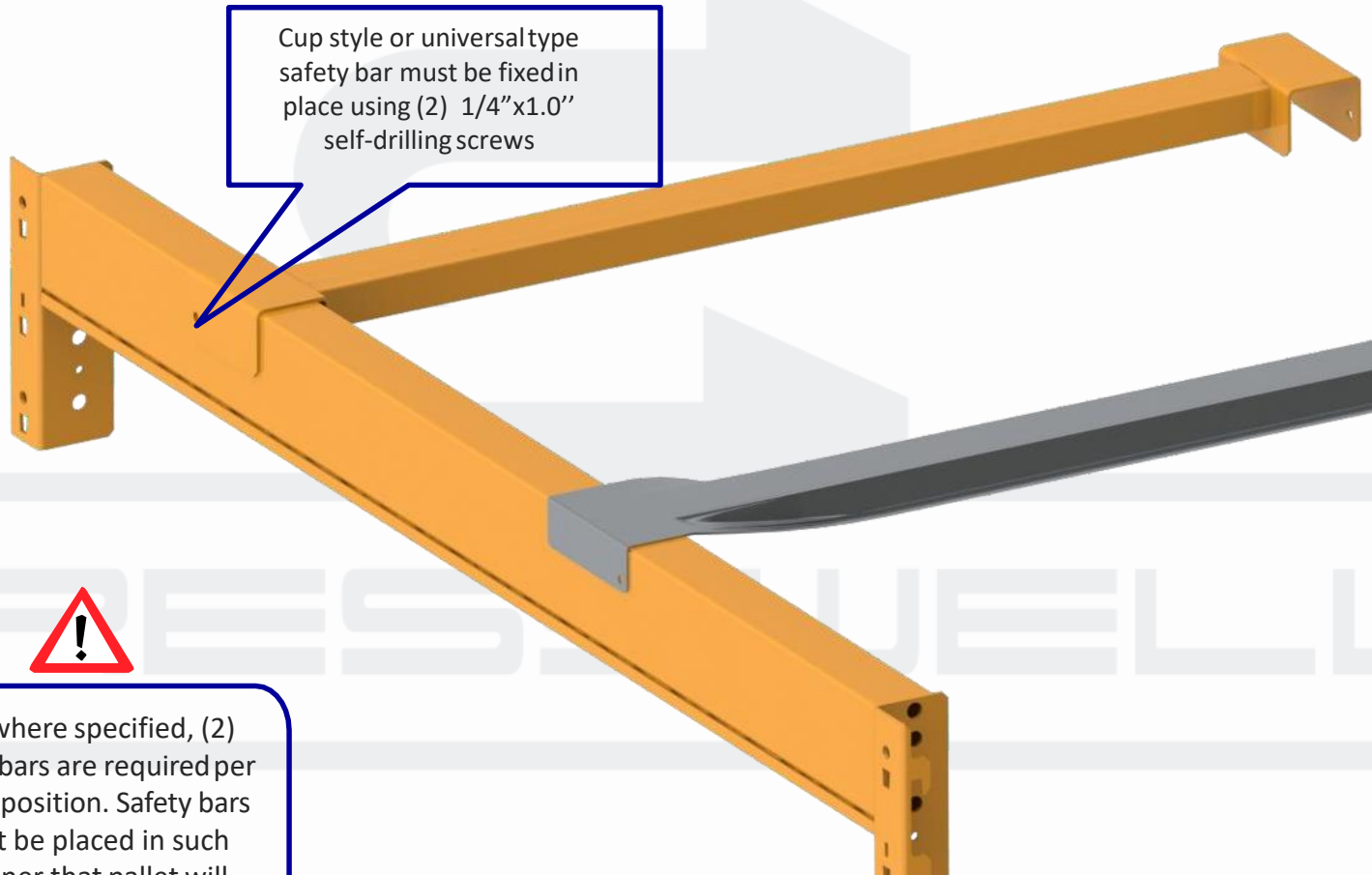
4.0" Post



Recommended torque

Bolt	3/8"-16 grade 5	30 ft-lb
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Safety bar installation

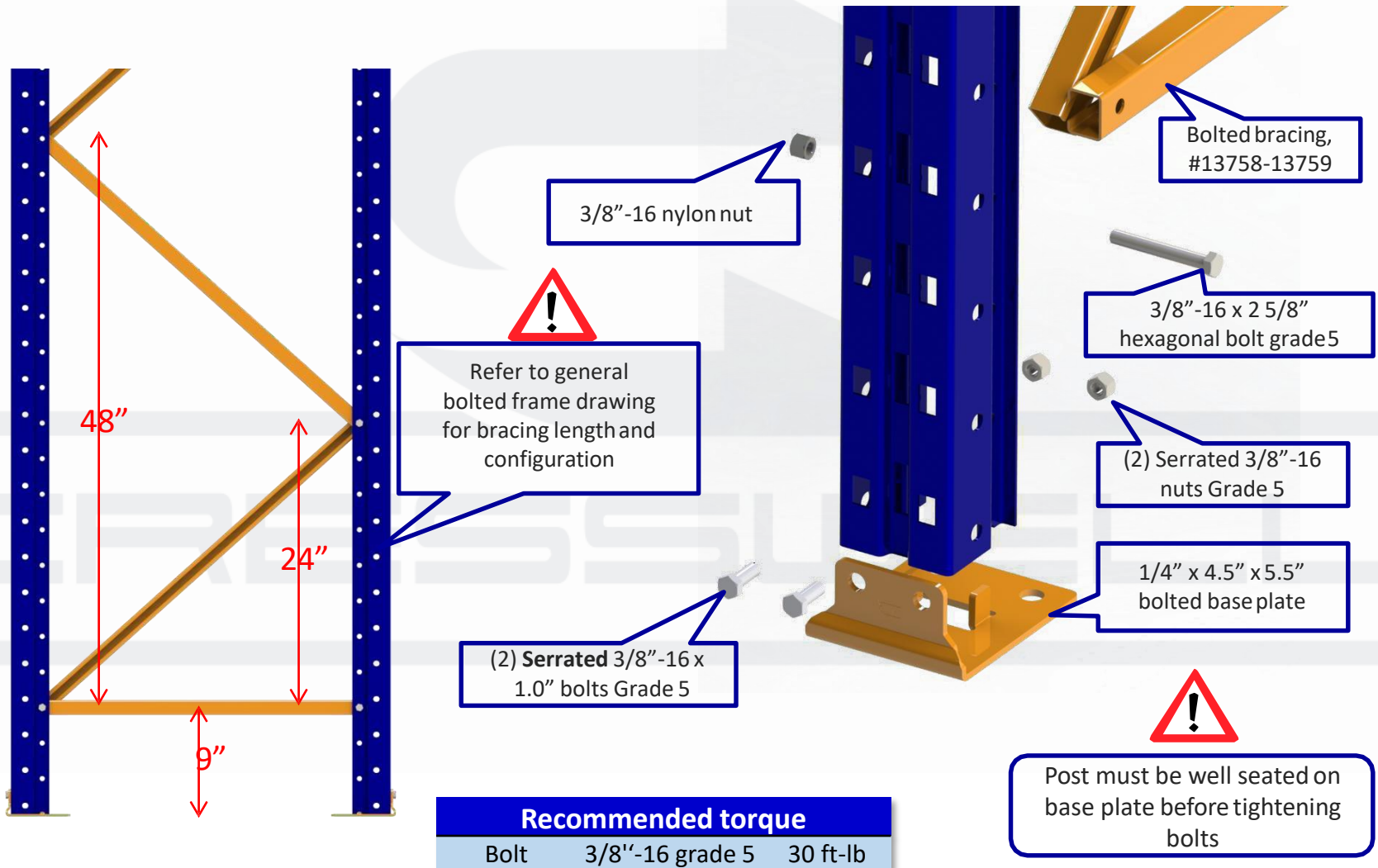


Cup style or universal type safety bar must be fixed in place using (2) 1/4"x1.0" self-drilling screws



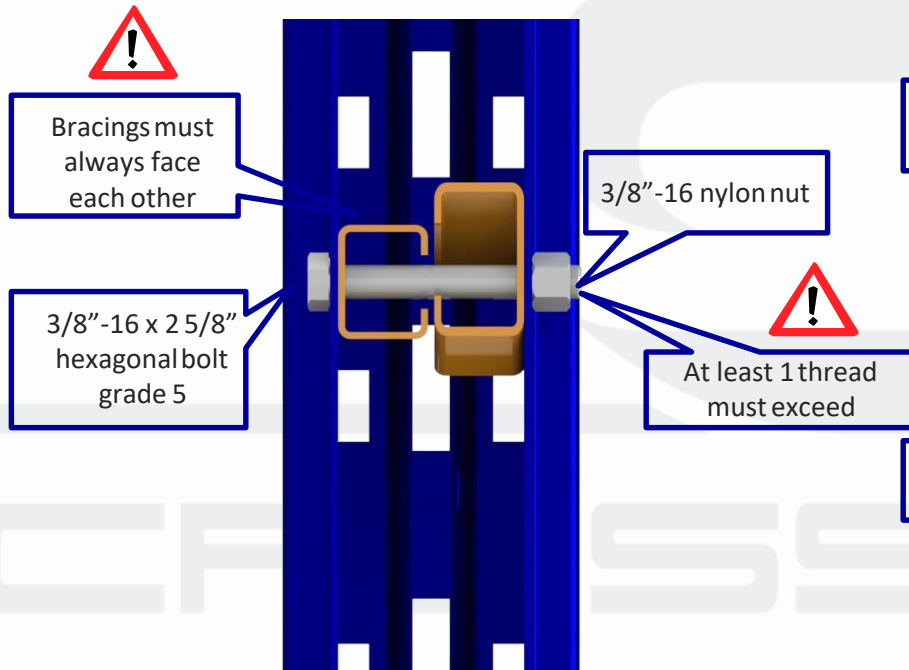
Elsewhere specified, (2) safety bars are required per pallet position. Safety bars must be placed in such manner that pallet will overhang on both sides

Bolted frame assembly

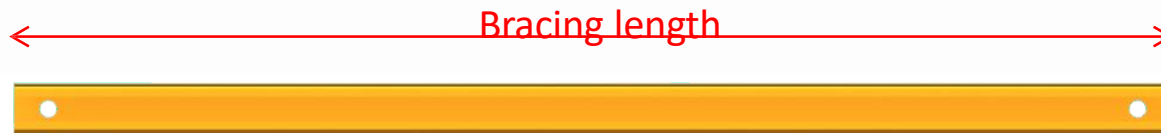
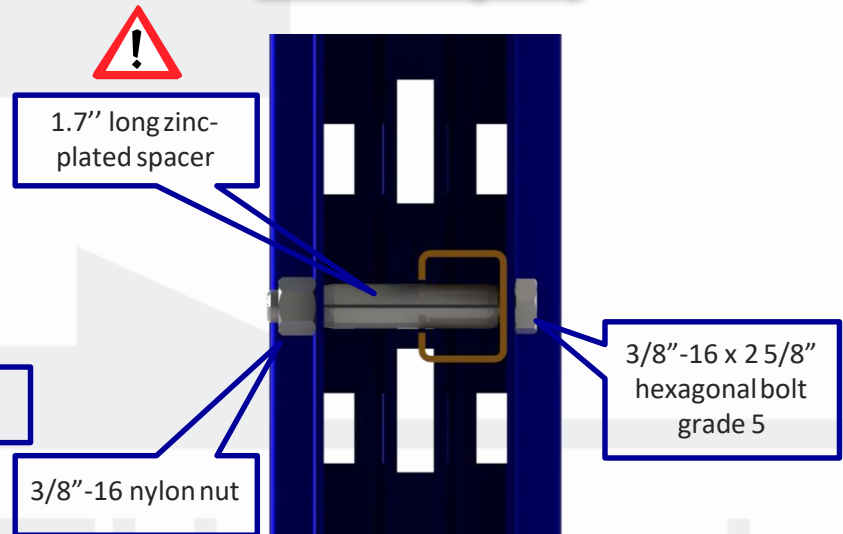


Bolted frame details

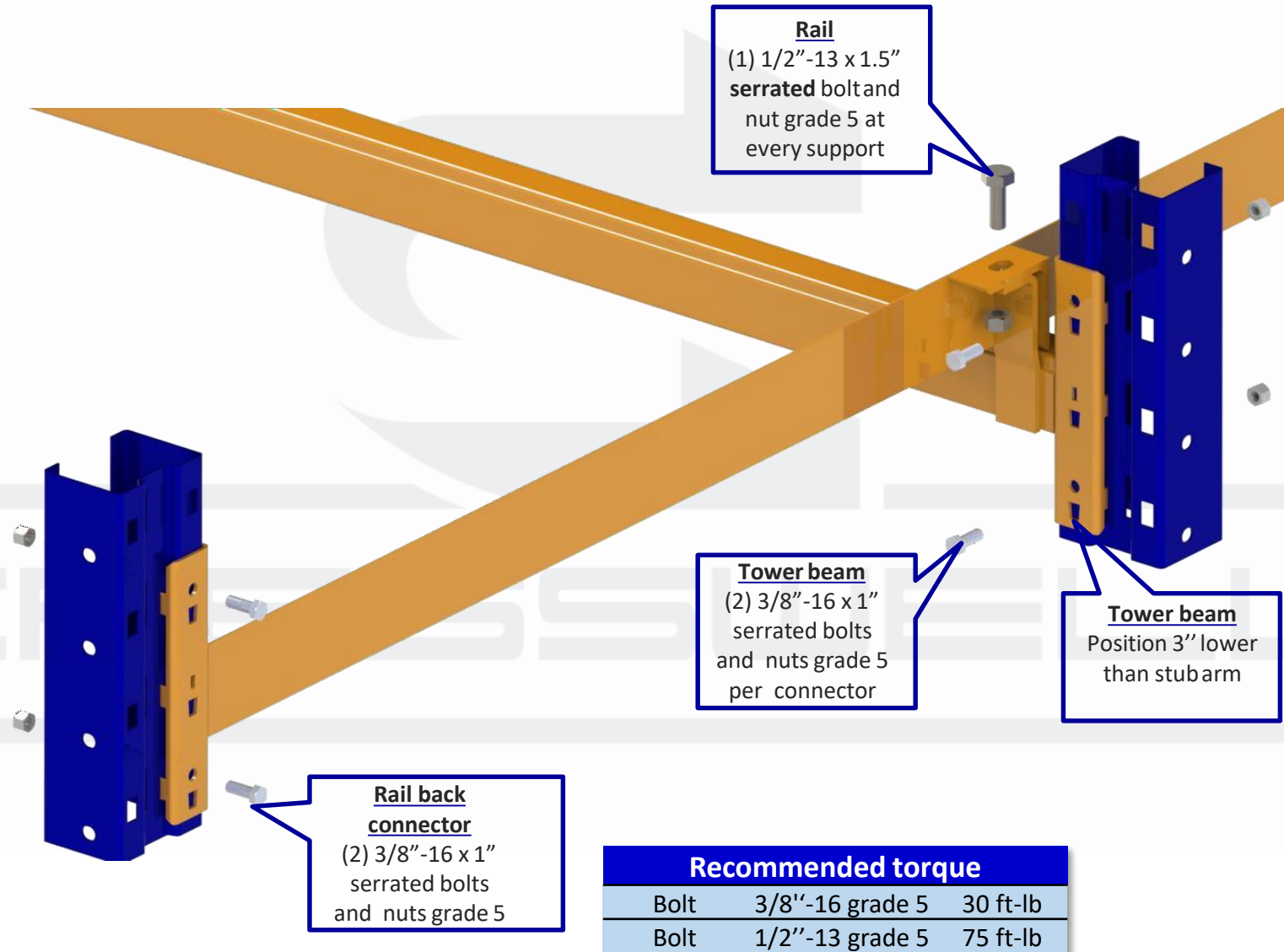
At bracing intersection



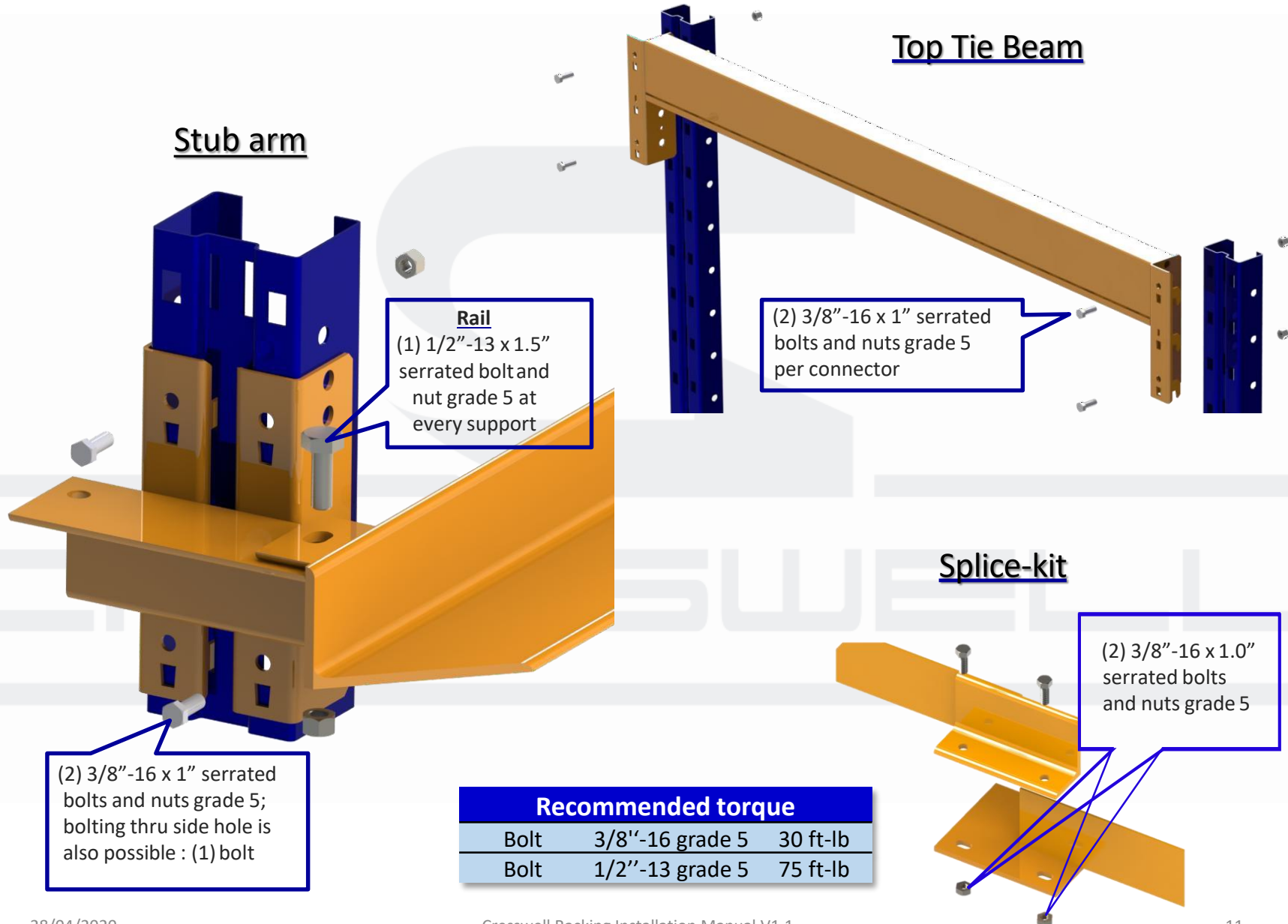
One bracing only



Drive-in & drive thru installation

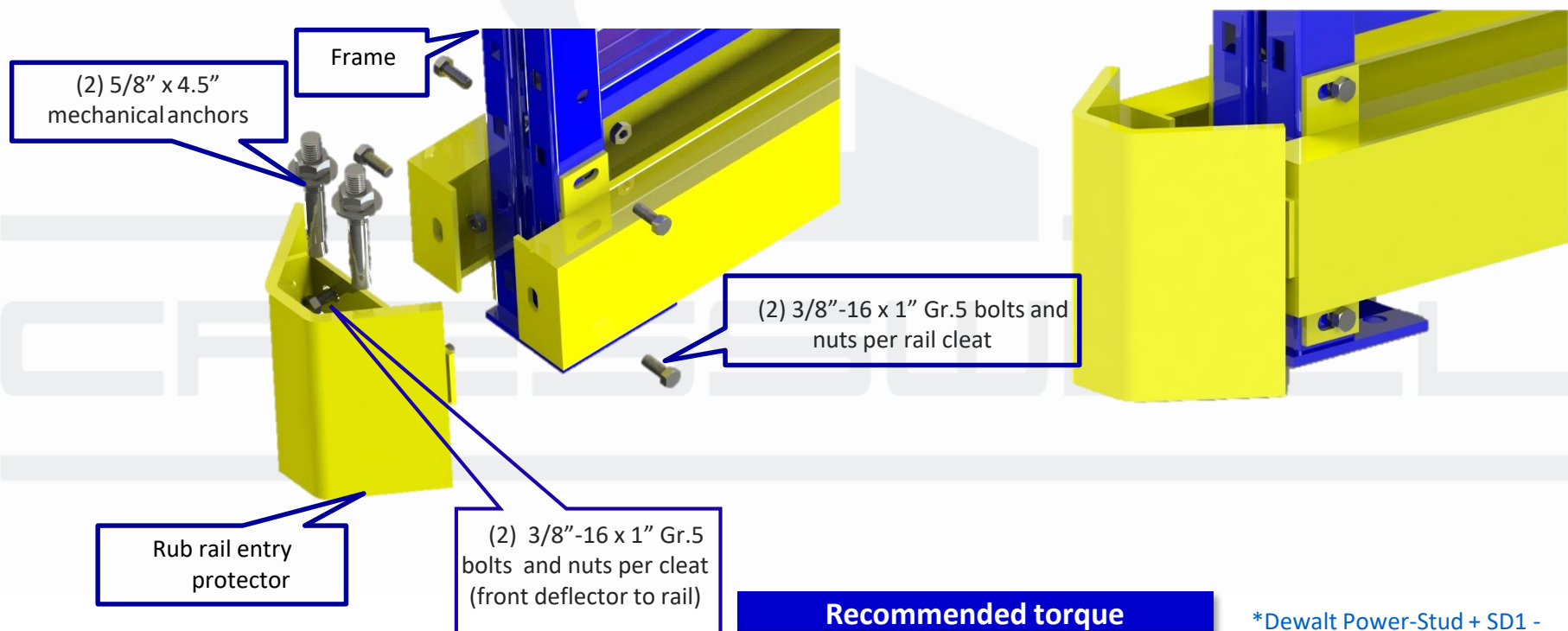


Drive-in & drive thru installation



Drive-in & drive thru installation

Rub rail



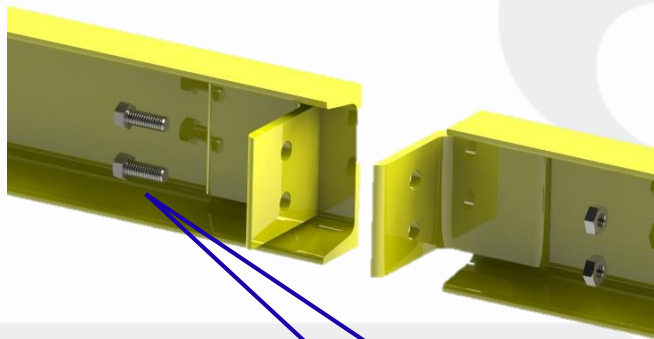
Recommended torque

Anchor	5/8"	80 lbs.pi*
Bolt	3/8"-16 grade 5	30 lbs.pi

*Dewalt Power-Stud + SD1 -
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Drive-in & drive thru installation

Splice-kit of the rub rail



(2) 3/8"-16 x 1" bolts
and nuts per splice-kit



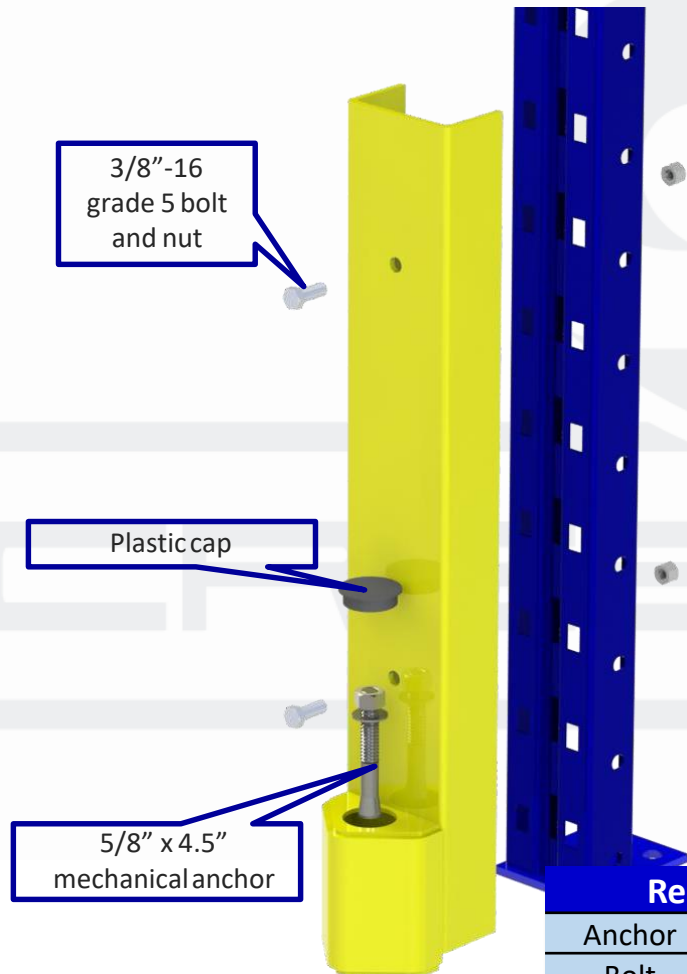
Rub rail installed on each
side of the frame.

Recommended torque

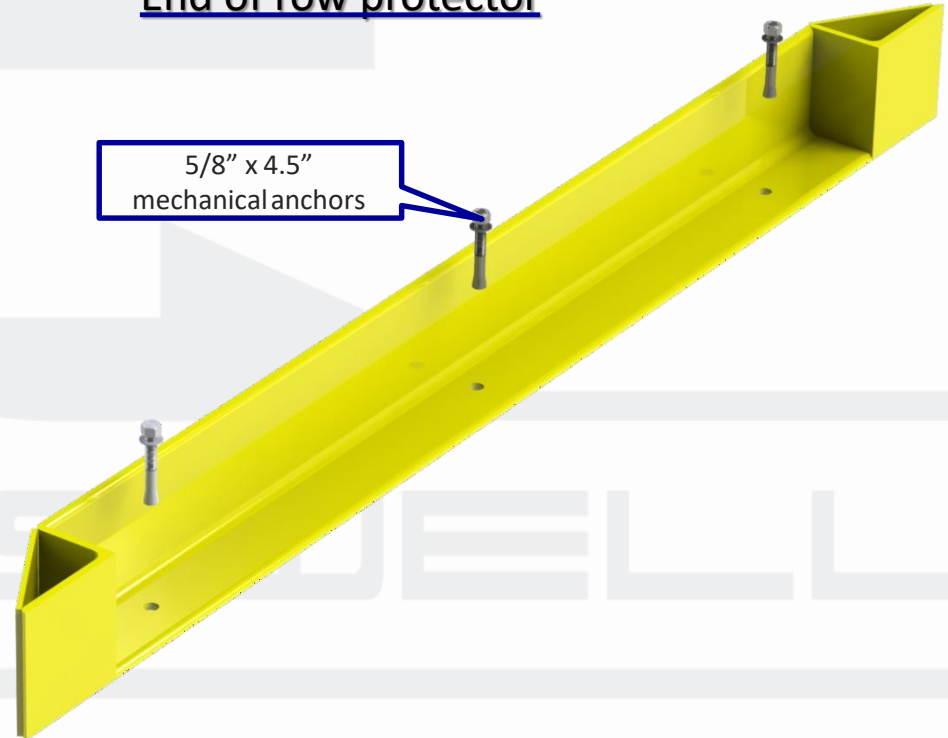
Bolt	3/8"-16 grade 5	30 ft-lb
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Protection installation

Post protector



End of row protector



Recommended torque

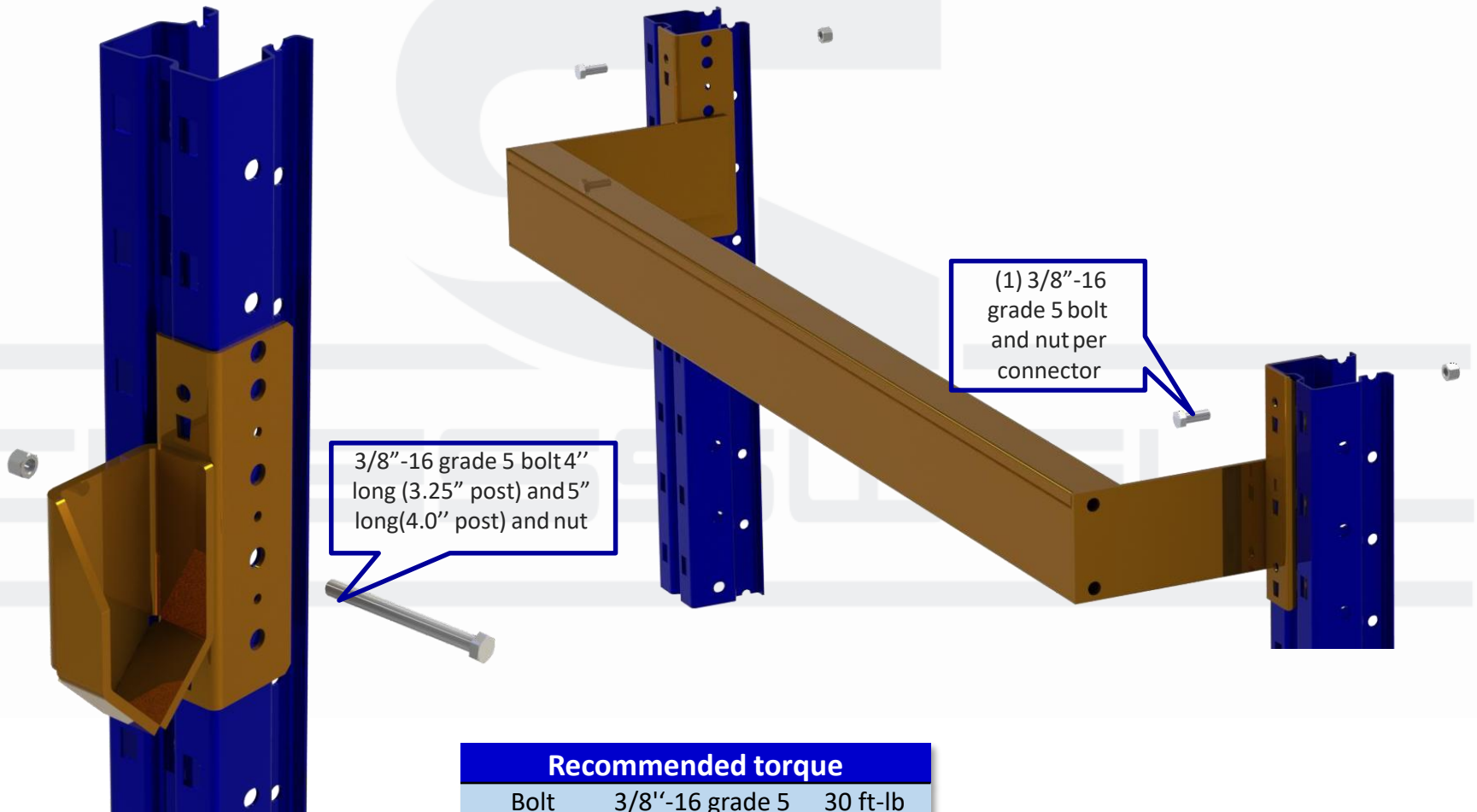
Anchor	5/8"	80 lbs.pi*
Bolt	3/8"-16 grade 5	30 lbs.pi

**Dewalt Power-Stud + SD1 - TECHNICAL GUIDE – Mechanical Anchors ©2018 DEWALT – REV. C*

Accessories installation

Reel holder

Back stopper beam

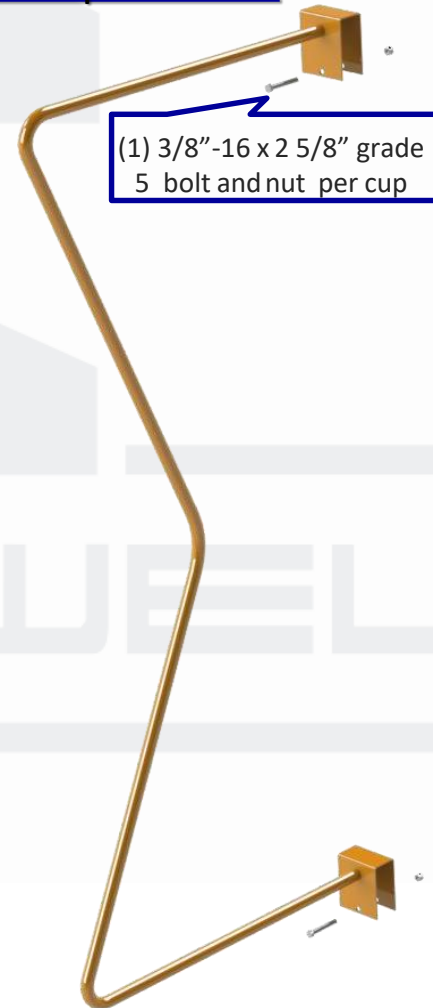


Accessories installation

Fork entry bar



M-shape Divider



Accessories installation

Cross aisle tie beam

(4) 3/8"-16
grade 5 bolts and
nuts per plate

Vertical Divider

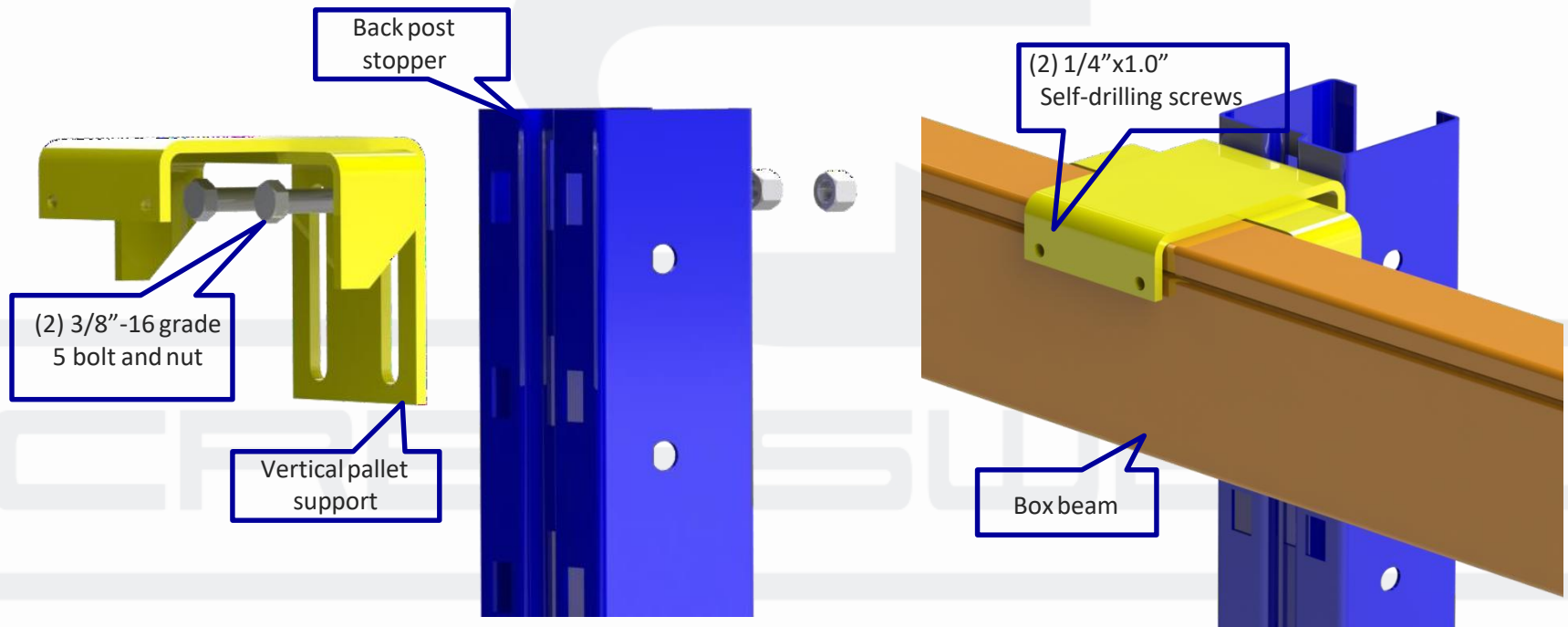
(1) 3/8"-16 x 2
5/8" grade 5
bolt and nut

Recommended torque

Bolt	3/8"-16 grade 5	30 ft-lb
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Accessories installation

Vertical pallet stopper



Recommended torque

Bolt	3/8"-16 grade 5	30 ft-lb
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